

# 1000 WickGun™ Desoldering Braid Dispenser

#### Loading the WickGun™

Important- With WickGun™ pointing left insert cassette with label facing up so wick will feed from the right (counter clockwise).

- 1. Grasp cassette and pull out foam plug, then pull out approximately 2 ¼" (57mm) of wick.
- Insert wick into guide slot. Rotate drive knob in feed direction while seating cassette. Ensure wick is not pinched between cassette and WickGun™ and that cassette alignment tabs are seated in the alignment slots in the gun.
- If wick fails to feed, disengage cassette, grasp wick and pull from wick guide slot, do not allow cassette to unwind. Eliminate any kinks and/or frayed wick. Repeat steps 1 – 2.

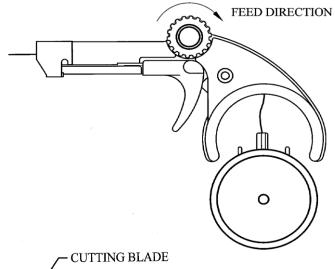
## **Operating Instructions**

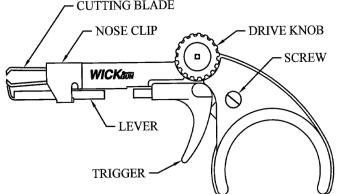
- 1. Hold with thumb on drive knob and index finger over the trigger.
- Rotate drive knob in feed direction exposing ¾" to 1"
  (19mm to 25mm) of wick. Do not press on the
  trigger while dispensing wick.
- 3. Perform desoldering operation.
- Squeeze trigger to cut off filled wick. Caution- to prevent jamming, do not retract wick more than ½" (12mm) past cutting blades and never retract solder saturated wick past cutting blades.

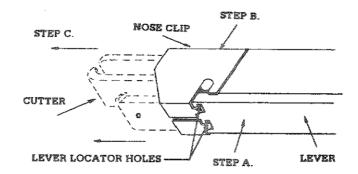
## **Replacing the Cutter**

- 1. To remove cutter:
  - A. Remove lever by pressing up and sliding forward.
  - B. Slide nose clip up, then out to disengage.
  - C. Slide cutter out through front.
- 2. To install new Cutter:
  - A. Slide in cutter inserting feed tube through slot in back.
  - B. Slide lever into place. Nose clip tabs must be seated in lever locator holes. Compress with appropriate object pushed through small hole in lever to facilitate this step.
- **3.** To maintain good cutting action periodically remove blades and clean with flux solvent.

AVOID contact between solvent and plastic parts.







### **Replacement Parts**

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PART NO.	DESCRIPTION	WIDTH
W4015-1	Replacement cassette w/ 15' (4.57m) #1 braid	0.035" (.9mm)
W4015-2	Replacement cassette w/ 15' (4.57m) #2 braid	0.060" (1.5mm)
W4015-3	Replacement cassette w/ 15' (4.57m) #3 braid	0.085" (2.2mm)
W4015-4	Replacement cassette w/ 15' (4.57m) #4 braid	0.115" (2.9mm)
W10010	Replacement cutter	